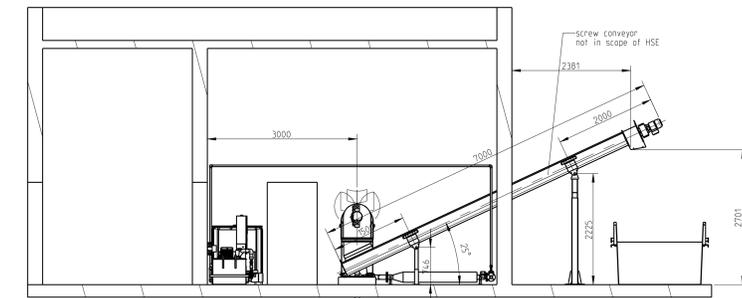
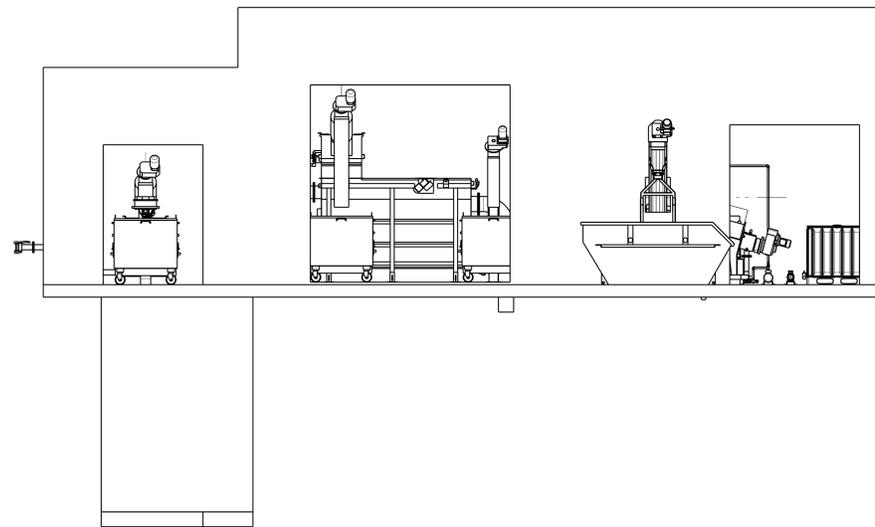
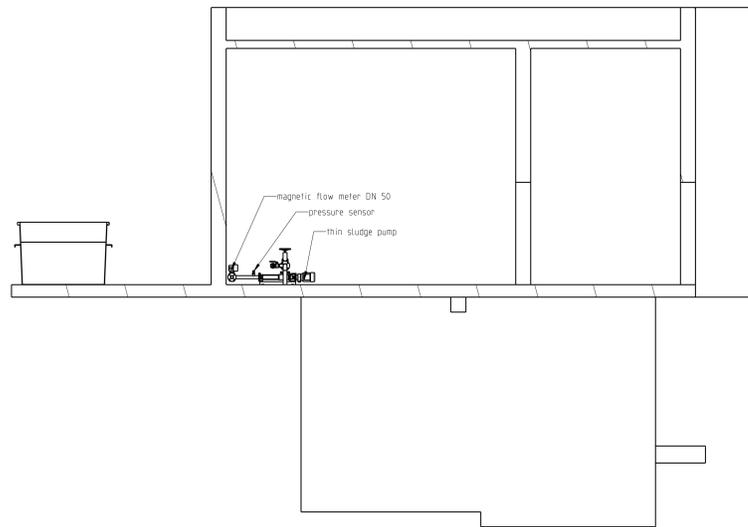


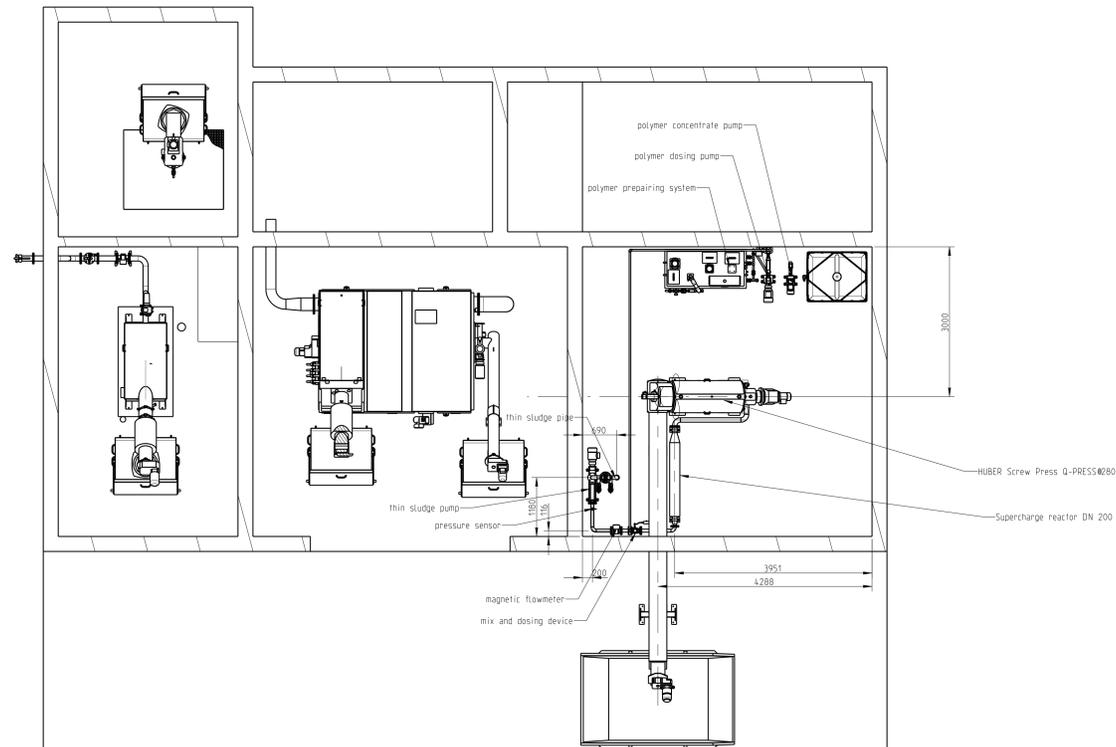
J-J

J-J



H-H

H-H



- Note:
- accident protection acc. to GUV and machine directives (railings, maintenance platforms, guards, etc.) by client types of protection acc. To country specific regulations also valid for existing or planned covers of channel > 1000 mm height
 - warning moving machine parts. Protection against accidental contacts to be supplied by client according to country specific
 - design of plant due to country specific regulations by customer
 - room must be frost free
 - firm standing only after dowelling
 - these anchor bolts are only permissible in sufficient concrete $\square 20/25 \square 50/60$
 - min. edge distance of the anchors > 150 mm
 - additional loads (pipelines, service platforms, ...) on our plant are not allowed
 - all equipment has to be installed in a non-explosion area
 - connections between HSE machinery and galvanised mild steel must be protected by adequate galvanic isolation and mounting material (no direct contact between galvanised steel and stainless steel)
 - no area grinding and welding of non stainless materials permitted near HUBER equipment. Contractor to inspect HUBER equipment and properly remove/clean any iron particulates occurring from area welding and grinding related or unrelated to the HUBER installation
 - free drain must be guaranteed - backwater is not permitted
 - foundations by customer
 - tolerance of foundations height is max. +/- 2mm from reference height.
 - washing medium: potable water / service water / water from secondary clarification, grain < 0.3 mm, max. 200 ppm, 1/50 l/s at 5 bar, approx. 47 l/cycle
 - pipe flexiculator has to be mounted below inlet height of screwpress
 - all HUBER flanges are drilled acc. to PN 10 and ANSI 150lbs
 - all pipework done by customer (installation of pipes after assembly of HSE Equipment)
 - wastewater recommended in solid piping (e.g. stainless steel or PVC), last approx. 50 cm flexible hose
 - installing electromagnetic flow measuring system inlet run min. 5xDN and outlet run min. 3xDN acc. to typespecific requirements has to be observed in order to meet accuracy specifications.
 - electromagnetic flowmeters should always be fulfilled with fluid.
 - both electromagnetic flowmeters has to be installed in flowdirection before the mixing- and dosing device
 - all cable trays and cable ducts supplied by customer
 - locate the pressure sensor directly after pumps (thin sludge, polymer solution)
 - crane rail in axis of screwpress for wormshaft maintenance recommended
 - floor drain at emergency overflow of polymer preparing plant recommended

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Technische Änderungen vorbehalten / Subject to change		ISO 2768-mk	D-92336 Barching / Tel.: +49-9162-201-0
Rev./	Änderung /	Tag /	Notiz /
1	18.10.17	11	
2	19.03.2017	11	
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